

# Work Order ID 52321

Tuesday, September 22, 2009 3:09:08 PM



Page 1

Item ID: D3532-1

Accept



Setup Start



Revision ID: A

Stop



Item Name: Spacer

Start Date: 9/23/2009

Start Qty: 5.00

100 u  
100



Cust Item ID:

Required Date: 10/9/2009

Req'd Qty: 5.00

Customer:

Reference:

Approvals:

Process Plan:

R/

Date:

09-24

Tooling:

Date:

Run

Start



QC:

Date:

SPC (Y/N):

Date:

Stop



Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D3532

Rev A

100

0.00



Hardinge

Hardinge CNC LATHE SMALL

Memo

0.00

SA 09/10/10

96 0

Hardinge CNC Lathe Small

1-TURN AS PER FOLIO FA643 & DWG D3532, □ FOLIO  
REV: A □ DWG REV: A □ 2-DEBURR AS REQUIRED

110

0.00



QC

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

SA 09/10/10

96 0

Quality Control

120

0.00



QC

QC8- Inspect parts - second check

Memo

0.00

SA 09/10/11

96 0






Quality Control



**Work Order ID 52321**



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Item ID: D3532-1 Accept  Setup Start   
Revision ID: A Stop   
Item Name: Spacer  
Start Date: 9/23/2009 Start Qty: 5.00  Cust Item ID:  
Required Date: 10/9/2009 Req'd Qty: 5.00  Customer:  
Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start   
QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop 

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130  Packaging	Identify as per dwg & Stock Location: <u>106</u>  Memo	0.00  0.00							
140  QC Quality Control	QC21- Final Inspection - Work Order Release  Memo	0.00  0.00							

*Handwritten notes:*  
09/14/13 (96)  
09/10/14 [Signature]  
09-10-13

# Picklist Print

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Work Order ID: 52321



Parent Item: D3532-1RevA



Parent Item Name: Spacer

Start Date: 9/23/2009

Required Date: 10/9/2009

Comments:

Start Qty: 5.00

Required Qty: 5.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MDELRINR0.750		Purchased	No				f	98.1275	0.1500			
Delrin Round Bar 0.75"												

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

98.1275

109183

1.84

110962

12.26

112418

65.0275

112480

19

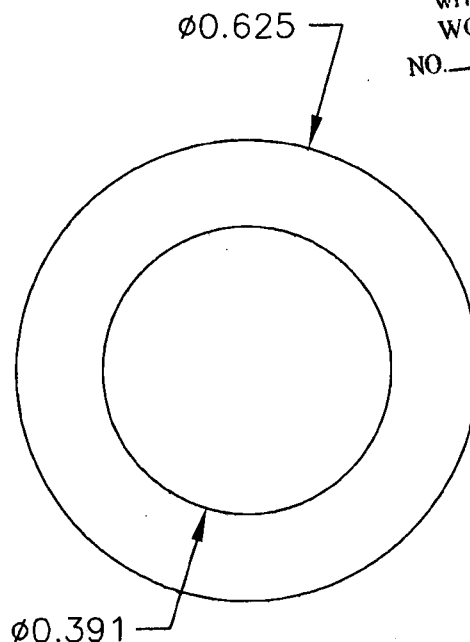
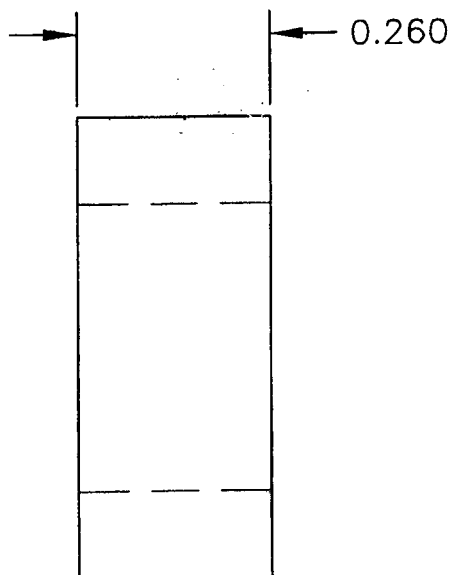
3.1 DA SN 09/10/10





DESIGN RH	DRAWN BY RH	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3532	REV. A SHEET 1 OF 1
DATE 06.06.26		TITLE SPACER	SCALE 4:1
A	06.06.26	NEW ISSUE	

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 52321



### D3532-1 SPACER

#### D3532-1 SPACER

- 1) MATERIAL: DELRIN ROUND BAR (REF. DART SPEC. M-DELRIN-RD.DDD)
- 2) FINISH: NONE
- 3) BREAK ALL SHARP EDGES 0.005 TO 0.010
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES

RELEASED  
06-06-26 [Signature]

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